



检验检测报告

Inspection and Test Report

(WXYH-MAT)2025-6327

委托单位: 江苏金城智能储存设备有限公司

Customer Jiangsu JISE Intelligent Storage Equipment Co., Ltd.

样品名称: 焊接工艺评定试样

Sample Welding Procedure Qualification Specimen

检验类别: 委托检验

Test type Entrusted Test

报告日期: 2025-6-25

Issue Date 2025-6-25



无锡市毅恒工程检测有限公司

Wuxi Yiheng Engineering Testing Co., Ltd.

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Dissidence to the test result shall be brought forward within 15 days after the receipt of the report. Any dissidence exceeding this time limit will be rejected.

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检验检测报告

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报告编号: (WXYH-MAT)2025-6327
Report No.

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委托单位: 江苏金城智能储存设备有限公司
Customer: Jiangsu JISE Intelligent Storage Equipment Co., Ltd.

客户地址: 东台市溱东镇新材料装备产业园28号
Address: 28 IND Park, Qindong Town, Dongtai Yancheng, Jiangsu, China.

样品名称: 焊接工艺评定试样
Sample: Welding Procedure Qualification Specimen

样品编号: 6327
Sample No.

样品数量: 2件/pcs
Quantity

样品描述 (客户提供): 试样编号 Sample No.: JISE-PQR-2501; 规格 Specification:
Description (By Customer): t=2mm+t=2mm; 母材牌号 Base Metal Grade: Q235B+Q235B; 炉号
Furnace No.: 55598912

样品到达方式\日期: 客户送达 Customer Delivered \ 2025-6-18
Receipt Way & Date

检测日期: 2025-6-24
Test Period

检验检测依据: AWS D1.3/D1.3M: 2018 薄板钢结构焊接规范 Structural Welding Code-
Test Standards: Sheet Steel

检验检测结论: 样品经检验检测, 结果见第2页。
Test Conclusion: Samples are tested and the results are shown on page 2.

备注: 本报告检验检测结论是根据检验检测依据仅对所检项目得出的, 不代表
Note: 未经检验检测的项目或功能符合要求。The test conclusion in this report is
only based on the inspection or test items submitted, and does not mean that
the untested items or functions are comply with the requirements.

编制
Editor
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朱丽
陆建平

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Auditor
日期
Date



检验检测结果

Inspection and Test Result

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序号 No.	检验项目 Test Item	单位 Unit	技术要求 Requirement	检验结果 Test Result	单项评价 Judgment	检测标准 Standard
1	破断试验 Fracture Test (6327-1~2)	—	焊缝金属无裂纹, 焊缝根部完全熔合。Weld metal had no cracks, the root of weld metal complete fusion.	2个破断试样, 破断面显示焊缝无裂纹和未熔合, 未发现夹渣和气孔等缺陷。 Two fracture specimens, the fracture surface show that the weld were free of cracks and lack of fusion, no defects such as slag inclusions or porosity were found.	合格 Qualified	AWS D1.3/D1.3M : 2018

备注
Note

技术要求: AWS D1.3/D1.3M: 2018 (客户指定); 样品见照片1。 Technical requirements: AWS D1.3/D1.3M: 2018 (By customer); Sample refer to photo 1.



照片 Photo 1

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2025.07.15